

INSTITUTE FOR MECHANICS OF MATERIALS AND STRUCTURES

## STIFFNESS IMPROVEMENT OF 45S5 BIOGLASS<sup>®</sup>-BASED SCAFFOLDS THROUGH PCL AND COLLAGEN COATINGS: AN ULTRASONIC STUDY

Jasmin Hum<sup>1</sup>, Krzysztof W. Luczynski<sup>2</sup>, Patcharakamon Nooeaid<sup>1</sup>, Pippa Newby<sup>3</sup>, Olaf Lahayne<sup>2</sup>, Christian Hellmich<sup>2</sup>, Aldo R. Boccaccini<sup>1</sup>

<sup>1</sup>Institute of Biomaterials, University of Erlangen-Nuremberg, Erlangen, Germany <sup>2</sup>Institute for Mechanics of Materials and Structures, Vienna University of Technology, Vienna, Austria <sup>3</sup>Department of Materials, Imperial College London, London, United Kingdom

# Introduction

Due to its excellent bioactivity, 45S5 Bioglass® is being highly considered in tissue engineering scaffold development. In order to enhance vascularization promoting tissue growth, these scaffolds typically exhibit a highly interconnected porous structure with a porosity between 80 and 90% (see Fig. I). Often, Bioglass®-based scaffolds of such a high porosity exhibit insufficient stiffness. In order to increase it scaffolds fabricated by the foam replica method, were coated with collagen, gelatin, polycaprolactone (PCL), alginate, and poly(L-lactic acid) (PLLA) [1, 2]. The resulting stiffness gain was quantified by means of ultrasonic measurements [3, 4, 5, 6].

## Imaging and ultrasonic measurements

### Sanning Electron Micrography

lower resolution Scanning Electron Micrographs (SEM) showing the typical highly interconnected macro-porous structure of the investigated scaffolds:
 (a) as-fabricated uncoated Bioglass® scaffold, (b) gelatine-coated scaffold,
 (c) alginate-coated scaffold; arrows indicate pores blocked by the applied polymer







higher resolution Scanning Electron Micrographs (SEM) showing coating micro-textures on Bioglass® struts: (a) collagen coating clogging the micropores (b) PCL coating not clogging the micropores.





ultrasonic measurements

d - characteristic size of microheterogeneities
I<sub>RVE</sub> - characteristic length of the RVE (representative volume element)
D - sample diameter
h - sample height
λ - wavelength of the transmitted signal

If scale separation condition [9]  $d \ll I_{RVE} \ll \lambda$ is fulfilled...

and sample geometry together with the wave length yield transmission of a bulk wave [4]  $\mathcal{F}_1(D/h,h/\lambda) = A \times \log(D/h) + B \times \log(h/\lambda) + 1 \ge 0$ with A=1.426 and B=0.530

then sample stiffness is given as [5]  $C_{1111}^{scaff} = \rho \cdot v^2$  with

 $\rho$  - sample mass density v - velocity of the transmitted acoustic wave

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Both PCL and collagen coatings increase the overall scaffold's stiffness  $(C_{1111}^{scaff})$ , as comparing to uncoated scaffolds, by 58% and 38%, respectively; while no remarkable stiffness increase was recorded for the other coatings. To reveal the influence of the coatings' stiffnesses  $(E_{coat})$  on the overall scaffolds' stiffnesses (i.e. the micromechanical interactions patterns between Bioglass<sup>®</sup> and different coatings) a dimensionless relation between coating volume fraction and the ratio of  $C_{1111}^{scaff}$ -over- $E_{coat}$  was investigated. Together with  $(C_{1111}^{scaff}/E_{coat})$ -values stemming from ultrasonic experiments, theoretical values predicted applying the classical isotropic self-consistent micromechanics scheme [7, 8, 9, 10, 11] were taken into account (see Fig. 2). The fact that the relation between coating volume fraction and the  $(C_{1111}^{scaff}/E_{coat})$ -ratio are significantly different among chosen coatings indicates distinct micromechanical interactions patterns. Additionally, scanning electron microscopy (SEM), revealed that PCL (unlike collagen) did not clog the micropores of the as-fabricated scaffolds (which supports the thesis of different micromechanical interactions patterns), which are deemed essential for cell seeding and the resulting in-growth of bone tissue.

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relation between the coating's volume fraction and the ratio of coated scaffold stiffness to the Young's modulus of respective coating

