## ADDED VALUE AND BENEFITS

REProMag is an application oriented project, providing a whole range of considerable benefits:

- Sustainability in the use of RE-metals by using 100% recycled feedstock and a completely waste-free production method
- · Creation of new fields of application for RE-magnets by enabling the production of complex and miniaturised geometries and assemblies without costly after-treatments
- Fast prototyping through additive manufacturing with minimised initial costs for a fast proof of concept for new and innovative ideas
- · Easy selection of the most appropriate shaping process according to the features and functions of the product/application as well as productivity through the use of a computational modelling tool
- Smooth up-scale of production
- Highly customised products

# **IMPACTS**

Through the new SDS processing route, REProMag will have some major impacts:

- Material efficiency (reduced material charge, netshape production) and use of recycled materials will significantly decrease the dependency on foreign RE-metals and work against the risk of a shortage as a limiting market growth factor
- Diminution of necessary machinery and postprocessing steps allowing for reduction of the energy consumption compared to the classical processing route
- Combination of the net-shape processing and the computational modelling approach allowing for an almost zero-defect production process, leading to a more efficient manufacturing route
- REProMag SDS route will drastically reduce the European dependency on Asian magnet manufacturers in key industrial sectors, which not only is important on a strategic level, but also will boost the job creation in this sector in Europe

# PARTNERS

REProMag brings together leading scientific and industrial experts in RE-magnets, powder processing, material characterisation, additive manufacturing, powder injection moulding as well as well-known end-users in a highly motivated team on the route to success:





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# REProMag



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### **PROJECT VISION AND CONCEPT**

Our modern world relies on the use of Rare-Earth (RE) magnets: Energy supply, transportation and communication are strongly dependent on these mostly invisible but indispensable powerful 'little helpers'.

In a critical raw material market dominated by Asia (only 3% produced in EU) there is a need to develop new processes for efficient use and production of RE-magnets. The project **REProMag** addresses this issue by developing a new RE-magnet production process, using the RE-material **efficiently** and being **sustainable** over the whole processing chain: The **SDS process** (Shaping, Debinding and Sintering).



The SDS process is an integrated solution overcoming today's limitations in the production and use of RE-magnets:

- **Recycling:** Use of **recycled RE-metals** to provide sustainable RE-powder and feedstock
- Shaping: Net-shape production of RE-magnets with complex geometries through metal injection moulding (MIM) and 3D-printing in a magnetic field
- Debinding and Sintering: Removal of polymer binder needed for shaping and production of dense netshape magnets
- Application: No post-processing (grinding etc.) needed, combined with an innovative anti-corrosion coating; SDS parts are ready for application

Once used, SDS parts can be recycled, leading to a completely waste-free production with high efficiency.



# Rare Earth magnets are everywhere ...

... electrical motors, sensors, loudspeakers, headphones, wind turbines, mobile phones, computers, DVD players ...

### Did you know that ...

... in 2010 the world-wide RE material market was more than 62,200 tons; with Europe having a market share of only 3%

# **PROJECT OBJECTIVES**

By developing and implementing the SDS process, REProMag addresses the following objectives:

- Economically efficient production route for REmagnets by development and up-scaling of the SDS process from the laboratory scale to industrial mass production
- Reduction of the raw material charge of RE-materials during the production by 30-40%
- Completely waste-free production
- 30% energy saving during the production process by avoiding energy-intensive post-treatments such as machining
- Increase of the magnetic energy product by 10-40% allowing the use of complex and 3D structured parts in **miniature** application

# **PROJECT APPROACH**

REProMag is an integrated combination of research, development, demonstration and economical assessment activities:

- Development and testing of **RE-powders and feedstock** based on recycled RE-material
- Development and validation of shaping methods and machinery (MIM and 3D-printing), having integrated magnetic alignment systems
- Development and testing of **debinding and sintering regimes** as well as innovative coating methods
- Building and validation of **magnetic demonstrators** from real applications
- Health, environmental and economical assessment (LCA & LCC) of the whole manufacturing route