

## TECHNOLOGY OFFER

### Process for Methanol Formation from Flue Gas (CO<sub>2</sub>)

This invention introduces novel catalysts that allow cost-effective production of methanol from CO<sub>2</sub>. The presented modified MoS<sub>2</sub>-based, low-cost catalysts are tolerant to sulfur and optimised towards methanol formation.

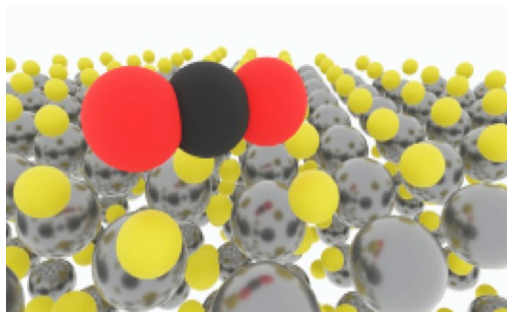
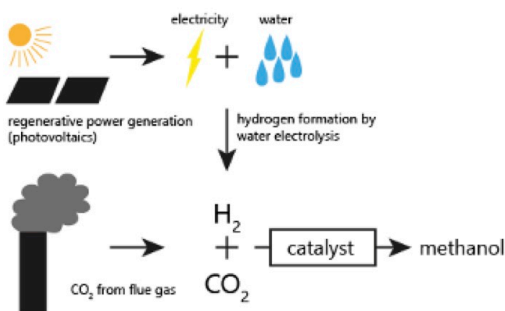
With more than 20 million tons produced annually, methanol is a highly relevant precursor in the petrochemical and chemical industries, and is typically produced from syngas (CO, carbon monoxide). Methanol synthesis from CO<sub>2</sub> (carbon dioxide) on an industrial scale would be desirable and beneficial, but costs were an inhibiting factor until now.

#### BACKGROUND

Catalysts need to be specifically matched to different feedstocks and requirements for the desired product. Commercially used catalysts for the hydrogenation of flue gas (e.g. Cu/ZnO/Al<sub>2</sub>O<sub>3</sub>) are highly sensitive to sulfur contaminations. Common flue gas contains traces of SO<sub>2</sub> which could deactivate these catalysts. Hence, time- and cost-intensive purification of the feed gas is required.

Currently, there is only one large-scale plant in the world that produces methanol from CO<sub>2</sub>. Experts consider the development of a sulphur-tolerant catalyst to be of great interest. Such a catalyst would be particularly useful for major CO<sub>2</sub> generators (e.g. in the energy and industrial sectors) whose CO<sub>2</sub> contains sulphur.

The subject of this invention is aimed at the production of methanol from carbon dioxide (CO<sub>2</sub>). The modified MoS<sub>2</sub>-based catalysts are low-cost, tolerant to sulfur contamination in the feed gas, and are optimised by addition of promoters to optimise the synthesis route.



Images: (left) (right)

#### TECHNOLOGY

The novelty lies in the manganese-promoted MoS<sub>2</sub> catalysts that show improved activity and selectivity for the formation of alcohols such as methanol. This means that by adding manganese to the MoS<sub>2</sub> catalyst, the production of methanol can be increased and the formation of unwanted by-products (e.g. methane) can be reduced.

The desired products can therefore be produced more selectively from CO<sub>2</sub> and hydrogen, and catalysts modified in this way also show improved activity compared to previously used MoS<sub>2</sub> catalysts.

#### ADVANTAGES

- Tolerant to sulfur contamination in feed gas
- Improvement of economically desired methanol formation
- Cheap catalyst material available on a large scale

**REFERENCE:**  
M018/2020

#### APPLICATIONS:

Methanol synthesis from CO<sub>2</sub>

#### DEVELOPMENT STATUS:

Proof of concept

#### KEYWORDS:

- Methanol synthesis
- CO<sub>2</sub> hydrogenation
- CO<sub>2</sub> utilisation
- Heterogeneous catalysis
- MoS<sub>2</sub> catalyst

#### IPR:

Austrian patent filed

#### OPTIONS:

- R&D collaboration
- License agreement
- Sale

#### INVENTORS:

Gernot PACHOLIK  
Karin FÖTTINGER

#### CONTACT:

**Hildegard SIEBERTH**  
TU Wien  
Research and Transfer Support  
T: +43.1.58801.415243  
hildegard.sieberth@tuwien.ac.at  
www.rt.tuwien.ac.at